



SPECIFICATION FOR TFT LCD MODULE

CUSTOMER : _____

CUSTOMER MODULE : _____

HG MODEL : HG080WV027

Preliminary Specification

Final Specification

Customer Confirmation column:

Approved by : _____ Dept. : _____ Data : _____

Please return one of the copies of the specification with your signature to us within two weeks after you receive this document. If it is not returned, we will assume that you agree to the entire contents of this specification document.

Designed by	Checked by	Approved by



Record of Revisions

Rev.	Date	Sub-Model	Description of change
1.0	2020-1-18		Formal Product Specification was first released.



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1.0 GENERAL DESCRIPTION

HG Display model HG080WV027 is a color active matrix thin film transistor (TFT) liquid crystal display (LCD) that uses amorphous silicon TFT as a switching device. This model is composed of a TFT LCD panel, a driving circuit and a back light system. This TFT LCD has a 8.0 (16:9) inch diagonally measured active display area with WVGA (800 horizontal by 480 vertical pixel) resolution.

1.2 Features

- 8 (16:9 diagonal) inch configuration
- 6 bits + FRC driver with 1channel TTLinterface
- RoHS and Halogen-Free Compliance

1.3 Applications

- Automotive
- Digital Photo frame
- Portable DVD
- Multimedia applications and Others AVsystem

1.4 General information

Item	Specification	Unit
Outline Dimension	192.8 x 116.9 x 6.4 (Typ.)	mm
Display area	176.64(H) x 99.36(V)	mm
Number of Pixel	800 RGB (H) x 480(V)	pixels
Pixel pitch	0.2208(H) x 0.2070(V)	mm
Pixel arrangement	RGB Vertical stripe	
Display mode	Normally white	
Surface treatment	Antiglare, Hard-Coating (3H)	
Weight	230(Typ.)	g
Back-light	Side-light type	
Power Consumption	B/L System 2.4 (Max.)	W

1.5 Mechanical Information

Item	Min.	Typ.	Max.	Unit	
Module Size	Horizontal(H)	192.5	192.8	193.1	mm
	Vertical(V)	116.6	116.9	117.2	mm
	Depth(D)	6.1	6.4	6.7	mm
Weight (Without inverter)	---	230	---	g	



2.0 ABSOLUTE MAXIMUM RATINGS

2.1 Electrical Absolute Rating

2.1.1 TFT LCD Module

Item	Symbol	Min.	Max.	Unit	Note
Power supply voltage	V _{CC}	-0.3	5.0	V	GND=0
	A _{VDD}	-0.5	15	V	AGND=0
	V _{COM}	0	6	V	
Logic Signal Input Level	V _I	-0.3	V _{CC} +0.3	V	

Item	Symbol	Typ.	Max.	Unit	Note
LED current	I _L	200		mA	(1)(2)(3)
LED voltage	V _L	10.5		V	(1)(2)(3)

Note

- (1) Permanent damage may occur to the LCD module if beyond this specification. Functional operation should be restricted to the conditions described under normal operating conditions.
- (2) T_a = 25±2
- (3) Test Condition: LED current 200 mA. The LED lifetime could be decreased if operating I_L is larger than 200mA.

2.2 Environment Absolute Rating

Item	Symbol	Min.	Max.	Unit	Note
Operating Temperature	T _{opa}	-20	70		
Storage Temperature	T _{stg}	-30	80		



3.0 OPTICAL CHARACTERISTICS

3.1 Optical specification

Item	Symbol	Condition	Min.	Typ.	Max.	Unit	Note	
Contrast	CR	Normal viewing angle $\Theta = 0$	400	500	—		(1)(2)	
Response time	Rising		T_R	—	5	7	msec	(1)(3)
	Falling		T_F	—	20	28		
White luminance (Center)	Y_L			360	450	—	cd/m ²	(1)(4)(7) (I = 200mA)
Color chromaticity (CIE1931)	White	W_x	0.260	0.310	0.360		(1)(4)	
		W_y	0.280	0.330	0.380			
Viewing angle	Hor.	Θ_L	60	70	—			
		Θ_R	60	70	—			
	Ver.	Θ_U	40	50	—			
		Θ_D	60	70	—			
Brightness uniformity	B_{UNI}	$\Theta = 0$	70	—	—	%	(5)(7)	
Optima View Direction			6 O'clock				(6)	

3.2 Measuring Condition

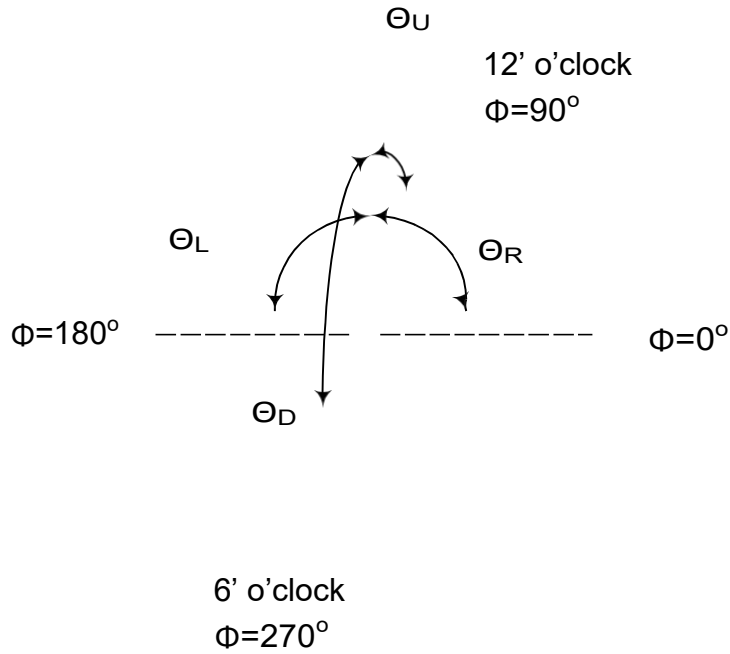
- Measuring surrounding : dark room
- LED current I_L : 200mA
- Ambient temperature : 25±2°C
- 15min. warm-up time.

3.3 Measuring Equipment

- FPM520 of Westar Display technologies, INC., which utilized SR-3 for Chromaticity and BM-5A for other optical characteristics.
- Measuring spot size : 20 ~ 21 m



Note (1) Definition of Viewing Angle :

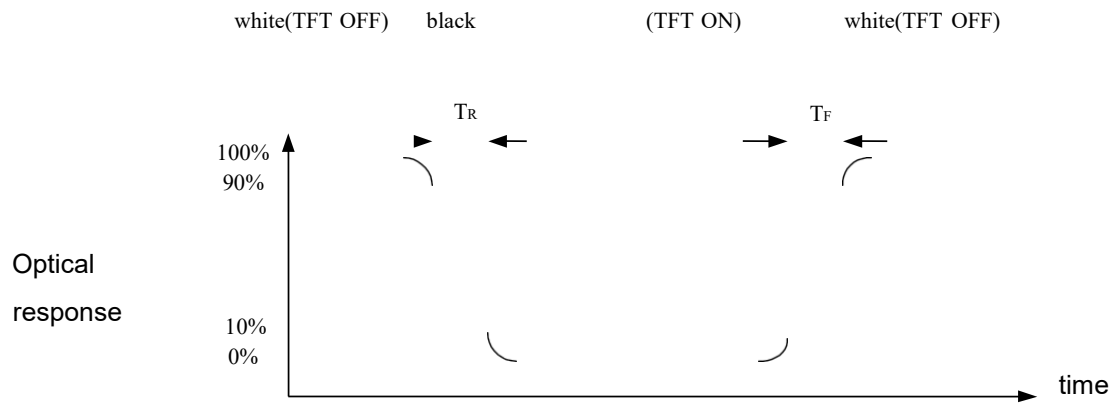


Note (2) Definition of Contrast Ratio(CR) :
measured at the center point of panel

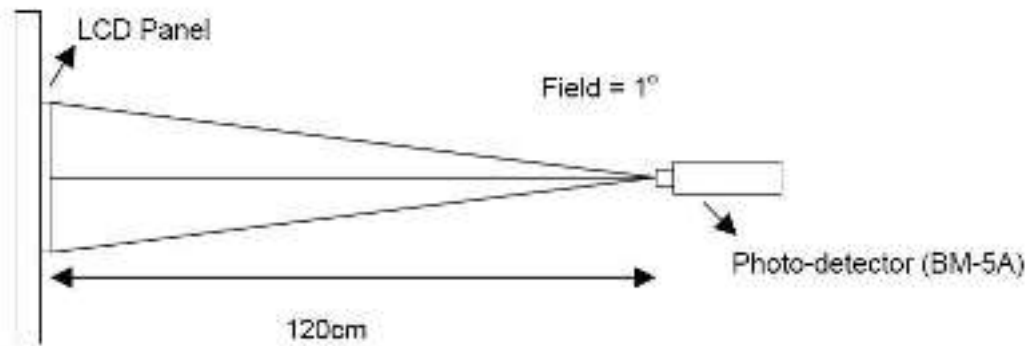
$$CR = \frac{\text{Luminance with all pixels white}}{\text{Luminance with all pixels black}}$$



Note (3) Definition of Response Time : Sum of T_R and T_F

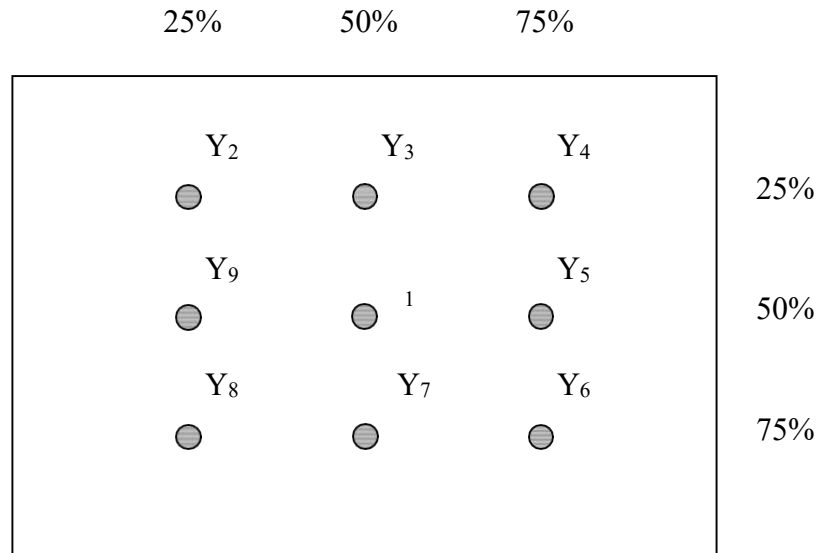


Note (4) Definition of optical measurement setup





Note (5) Definition of brightness uniformity



$$\text{Luminance uniformity} = \frac{\text{(Min Luminance of 9 points)}}{\text{(Max Luminance of 9 points)}} \times 100\%$$

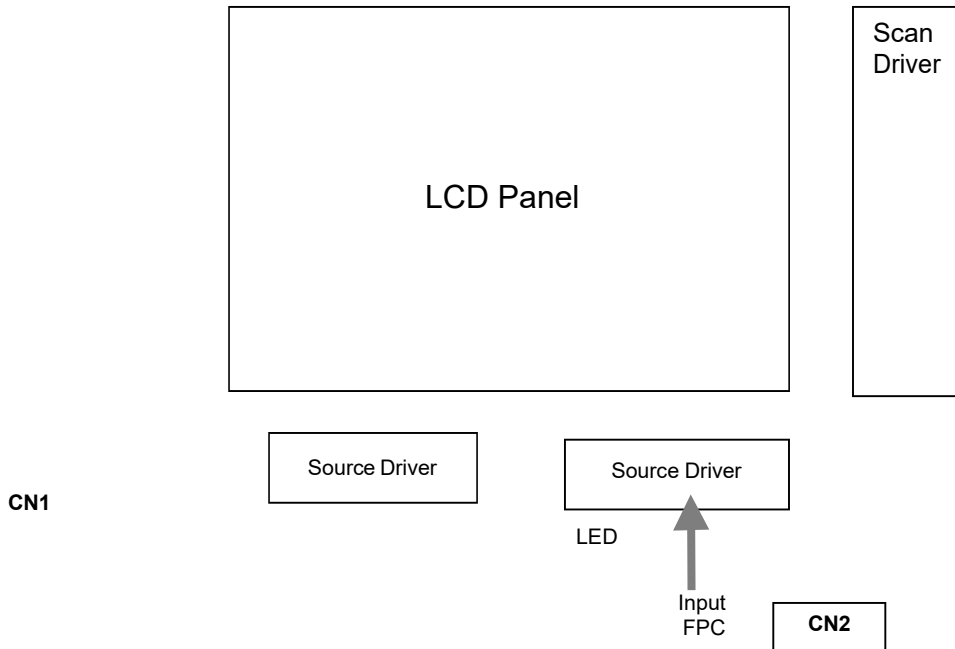
Note (6) Rubbing Direction (The different Rubbing Direction will cause the different optima view direction).

Note (7) Measured at the brightness of the panel when all terminals of LCD panel are electrically open.

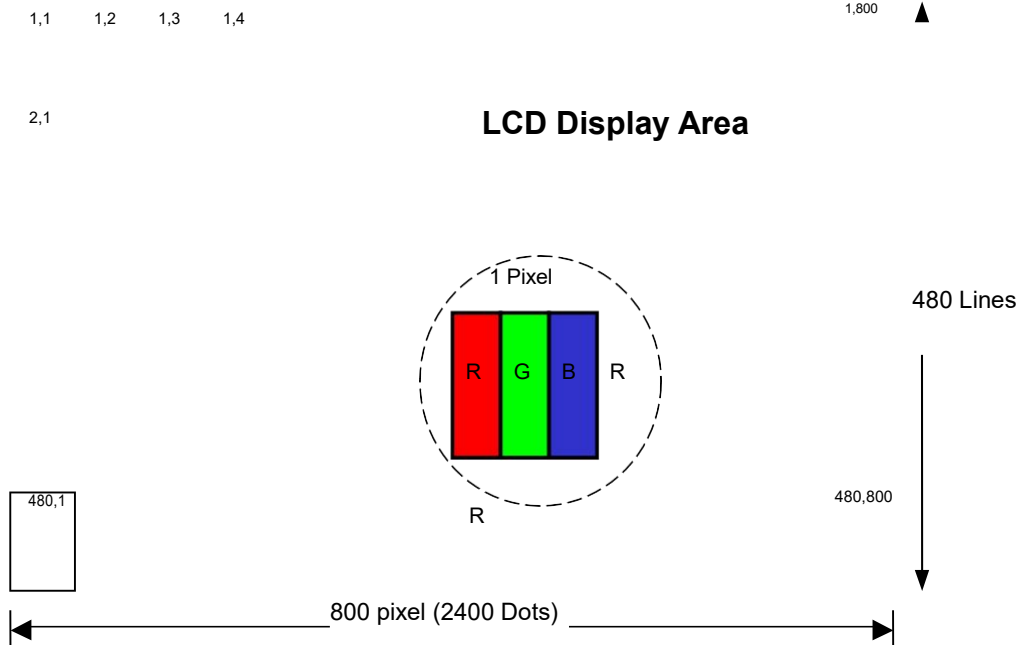


4.0 BLOCK DIAGRAM

4.1 TFT LCD Module



4.2 Pixel Format





5.0 INTERFACE PIN CONNECTION

5.1 TFT LCD Module

CN2 (Input signal):

FPC Down Connector, (FH28-60S-0.5SH (HIROSE or equivalent), 60pin, pitch = 0.5mm)

Terminal no.	Symbol	I/O	Function
1	AGND	P	Analog Ground
2	AVDD	P	Analog Power
3	VCC	P	Digital Power
4	R0	I	Data Input(LSB)
5	R1	I	Data Input
6	R2	I	Data Input
7	R3	I	Data Input
8	R4	I	Data Input
9	R5	I	Data Input
10	R6	I	Data Input
11	R7	I	Data Input(MSB)
12	G0	I	Data Input(LSB)
13	G1	I	Data Input
14	G2	I	Data Input
15	G3	I	Data Input
16	G4	I	Data Input
17	G5	I	Data Input
18	G6	I	Data Input
19	G7	I	Data Input(MSB)
20	B0	I	Data Input(LSB)
21	B1	I	Data Input
22	B2	I	Data Input
23	B3	I	Data Input
24	B4	I	Data Input
25	B5	I	Data Input
26	B6	I	Data Input
27	B7	I	Data Input(MSB)
28	DCLK	I	Clock input
29	DE	I	Data Enable signal
30	HSD	I	Horizontal sync input. Negative polarity
31	VSD	I	Vertical sync input. Negative polarity
32	MODE3	I	DE/SYNC mode select .normally pull high H:DE mode .L:HSD/VSD mode
33	RSTB	I	Global reset pin. Active low to enter reset state. suggest to connecting with an RC reset circuit for stability .normally pull high.
34	STBYB	I	Standby mode, normally pull high STBYB="1",normal operation STBYB="0",timing control , source driver will turn off, all output are high-Z
35	SHLR	I	Source right or left sequence control .SHLR="L", shift left: last data=S1<-S2...S1200=first data ; SHLR="H", shift right :first data=S1->S2...S1200=last data



Terminal no.	Symbol	I/O	Function
36	VCC	P	Digital Power
37	UPDN	I	gate up or down scan control. UPDN="L" , DOWN shift : G1->G2...->G480 ; UPDN="H", up shift: G1<-G2...<-G480
38	GND	P	Digital Ground
39	AGND	P	Analog Ground
40	AVDD	P	Analog Power
41	VCOM	I	For external VCOM DC input(Adjustable)
42	DITH	I	Dithering setting DITH="H" 6bit resolution (last 2 bits of input data truncated) (default setting), DITH="L" 8bit resolution
43	NC	-	Not connect
44	NC	-	Not connect
45	V10	P	Gamma correction voltage reference
46	V9	P	Gamma correction voltage reference
47	V8	P	Gamma correction voltage reference
48	V7	P	Gamma correction voltage reference
49	V6	P	Gamma correction voltage reference
50	V5	P	Gamma correction voltage reference
51	V4	P	Gamma correction voltage reference
52	V3	P	Gamma correction voltage reference
53	V2	P	Gamma correction voltage reference
54	V1	P	Gamma correction voltage reference
55	NC	-	Not connect
56	VGH	P	Positive Power for TFT
57	VCC	P	Digital Power
58	VGL	P	Negative Power for TFT
59	GND	P	Digital Ground
60	NC	-	Not connect

5.2 Back-Light Unit

CN1 LED Power Source (**BHSR-02VS-1**) or equivalent

Mating Connector: (**SBHT-002T-P0.5**) or equivalent

Terminal no.	Symbol	Function
1	VL	LED power supply (high voltage)
2	GL	LED power supply (low voltage)



6.0 ELECTRICAL CHARACTERISTICS

6.1 TFT LCD Module

Item	Symbol	Min.	Typ.	Max.	Unit	Note
Supply Voltage	V _{CC}	3.0	3.3	3.6	V	
	V _{GH}	14	15	16	V	
	V _{GL}	-10	-9	-8	V	
	AVDD	9.85	10.0	10.15	V	
VCOM	V	4.1	4.3	4.5	V	
Input signal voltage	V _{IH}	0.7 V _{CC}	-	V _{CC}	V	Note (1)
	V _{IL}	0	-	0.3 V _{CC}	V	
Current of power supply	I _{CC}	-	6.13	-	mA	V _{CC} = 3.3V
	I _{ADD}	-	23.1	-	mA	AVDD= 9.7 V(Black)
	I _{GH}	-	0.135	-	mA	V _{GH} = 15 V
	I _{GL}	-	0.35	-	mA	V _{GL} = -9 V
Input level of V1~V5	V _X	AVDD/2	-	AVDD-0.1		
Input level of V6~V10	V _X	0.1	-	AVDD/2		

Note (1): HSYNC , VSYNC , DE , Digital Data

Note (2): Be sure to apply the power voltage as the power sequence spec.

Note (3): DGND=AGND=0V

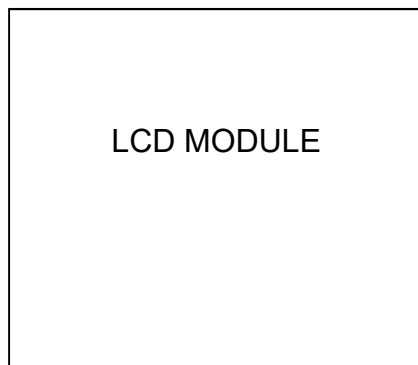


6.2 Back-Light Unit

The back-light system is an edge-lighting type with 30 LED.

The characteristics of the LED is shown in the following tables.

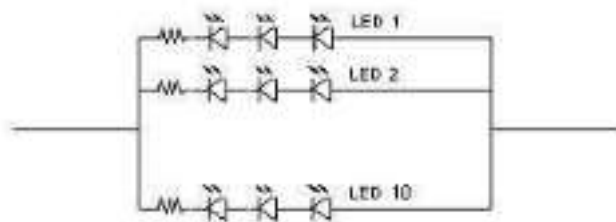
Item	Symbol	Min.	Typ.	Max.	Unit	Note
LED current	IL		200	250	mA	(2)
LED voltage	VL		10.5	11	V	
Operating LED life time	Hr	20000			Hour	(1)(2)



could be decreased if operating IL is larger than 200mA. The constant

Note (1) LED life time (Hr) can be defined as the time in which it continues to operate under the condition : $T_a=25\pm 3\text{ }^\circ\text{C}$, typical IL value indicated in the above table until the brightness becomes less than 50%.

Note (2) The "LED life time" is defined as the module brightness decrease to 50% original brightness at $T_a=25$ and $I_L=200\text{mA}$. The LED lifetime current driving method is suggested.



LED Light Bar Circuit

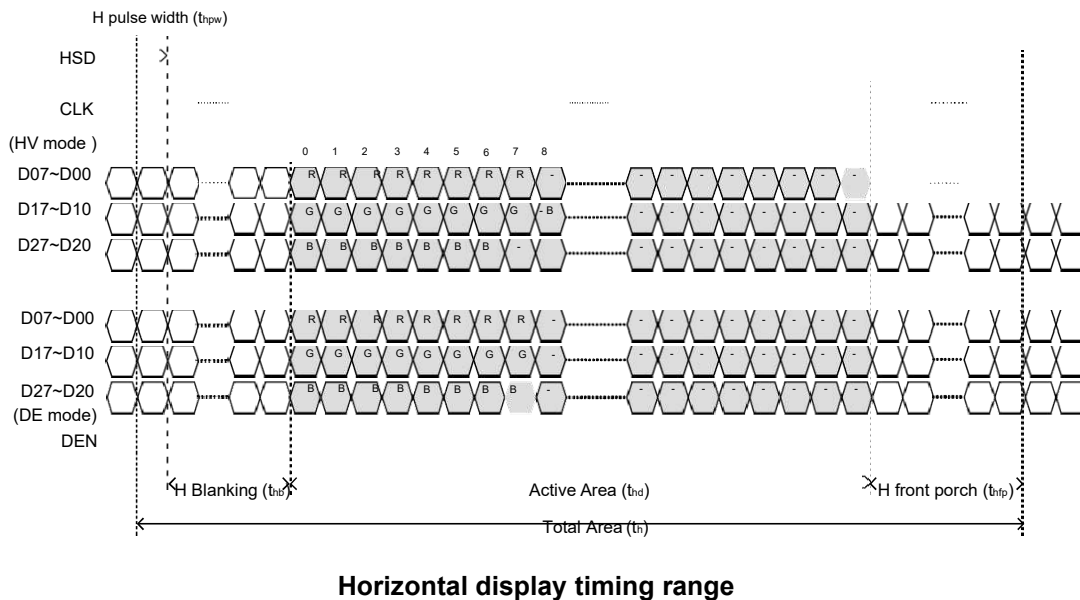
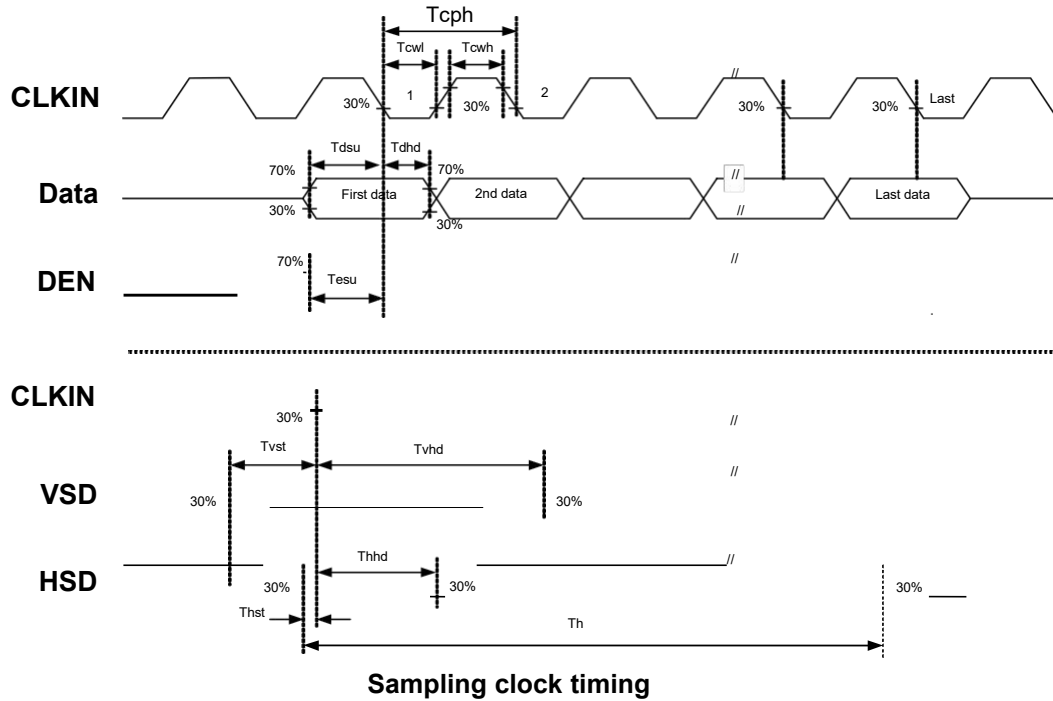


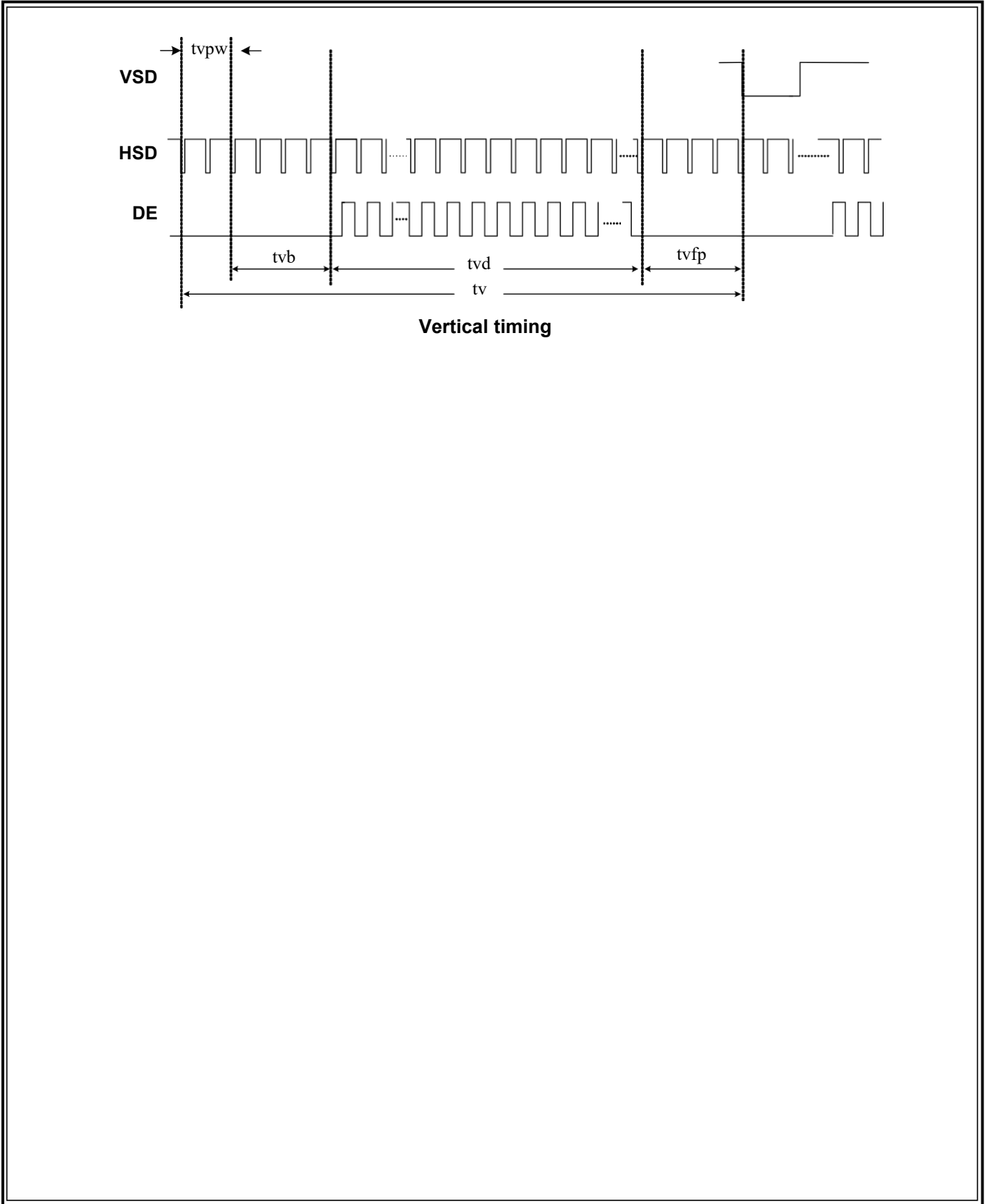
6.3 AC Characteristics

Item	Symbol	Min.	Typ.	Max.	Unit	Note
DCLK cycle time	Tcph	25			ns	
DCLK frequency	fclk		30	40	MHz	
DCLK pulse duty	Tcwh	40	50	60	%	
VSD setup time	Tvst	8			ns	
VSD hold time	Tvhd	8			ns	
HSD setup time	Thst	8			ns	
HSD hold time	Thhd	8			ns	
Data setup time	Tdsu	8			ns	
Data hold time	Tdhd	8			ns	
DE setup time	Tesu	8			ns	
DE hold time	Tehd	8			ns	
Horizontal display area	thd		800		Tcph	
HSD period time	th		928		Tcph	
HSD pulse width	thpw	1	48		Tcph	
HSD back porch	thb		40		Tcph	
HSD front porch	thfp		40		Tcph	
Vertical display area	tvd		480		th	
VSD period time	tv		525		th	
VSD pulse width	tvpw		3		th	
VSD back porch	tvb		29		th	
VSD front porch	tvfp		13		th	



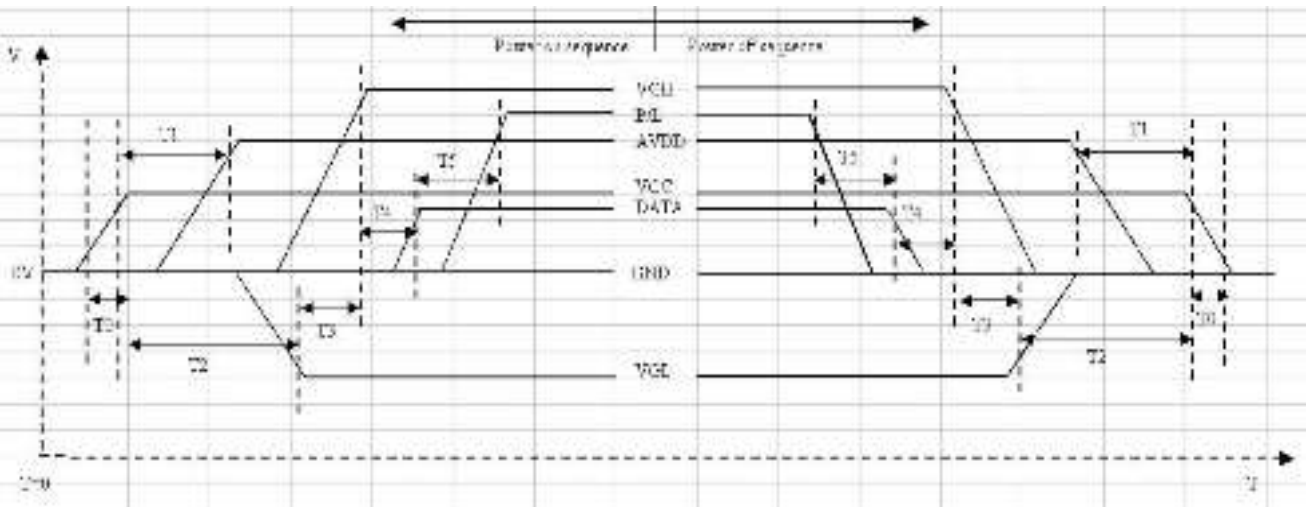
6.4 Timing Diagram of Interface Signal



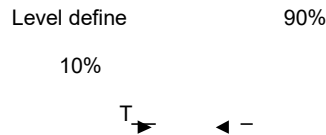




6.5 Power Sequence



Item	Min.	Typ.	Max.	Unit
T0	0.5	--	20	msec
T1	16			msec
T2	20			msec
T3	10			msec
T4	10		50	msec
T5	50			msec



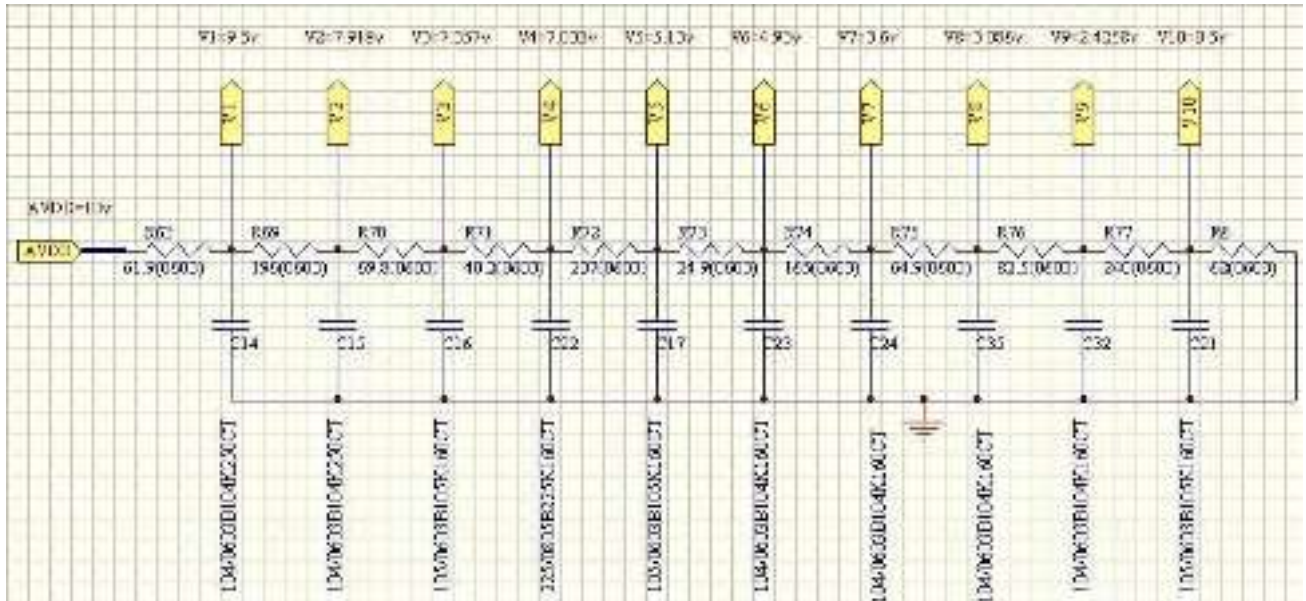
Power On Sequence: VCC-> AVDD -> VGL -> VGH -> Data -> B/L

Power Off Sequence: B/L-> Data -> VGH -> VGL -> AVDD -> VCC

Notes: Data include R0~R7, G0~G7, B0~B7, HSD, VSD, DCLK, SHLR, UPDN, DE MODE, RSTB, STBYB, SHLR, UPDN, DITH



6.6 Gamma circuit



*Suggested Gamma Circuit.



7.0 Reliability test items

No.	Item	Conditions	Remark
1	High Temperature Storage	Ta=+80°C, 240hrs	
2	Low Temperature Storage	Ta=-30°C, 240hrs	
3	High Temperature Operation	Ta=+70°C, 240hrs	
4	Low Temperature Operation	Ta=-20°C, 240hrs	
5	High Temperature and High Humidity (operation)	Ta=+60°C, 90%RH, 240hrs	
6	Thermal Cycling Test (non operation)	-30 C(30min) → +80°C(30min), 200cycles	
7	Electrostatic Discharge	200V,200pF(0Ω) 1 time/each terminal	
8	Vibration	1.Random: 1.04Grms, 10~500Hz, X/Y/Z, 30min/each direction 2. Sine: Freq. Range: 8~33.3Hz Stoke: 1.3mm Sweep: 2.9G, 33.3~400Hz X/Z: 2hr, Y: 4hr, cyc: 15min	
9	Shock	100G, 6ms, ±X, ±Y, ±Z 3 time for each direction	JIS C7021, A-10 (Condition A)
10	Vibration (with carton)	Random: 0.015G ² /Hz, 5~200Hz -6dB/Octave, 200~400Hz XYZ each direction: 2hr	
11	Drop (with carton)	Height: 60cm 1 corner, 3 edges, 6 surfaces	JIS Z0202

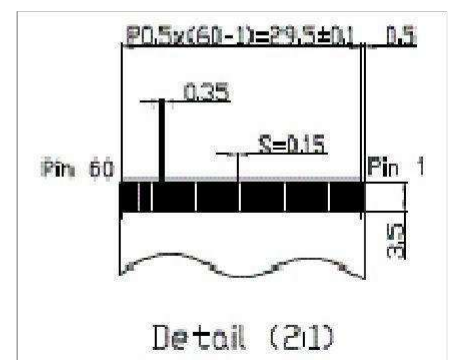
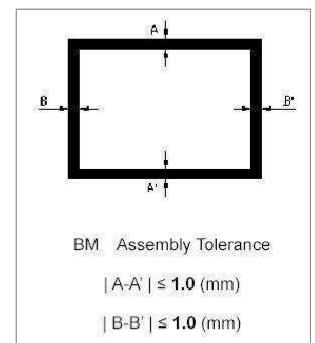
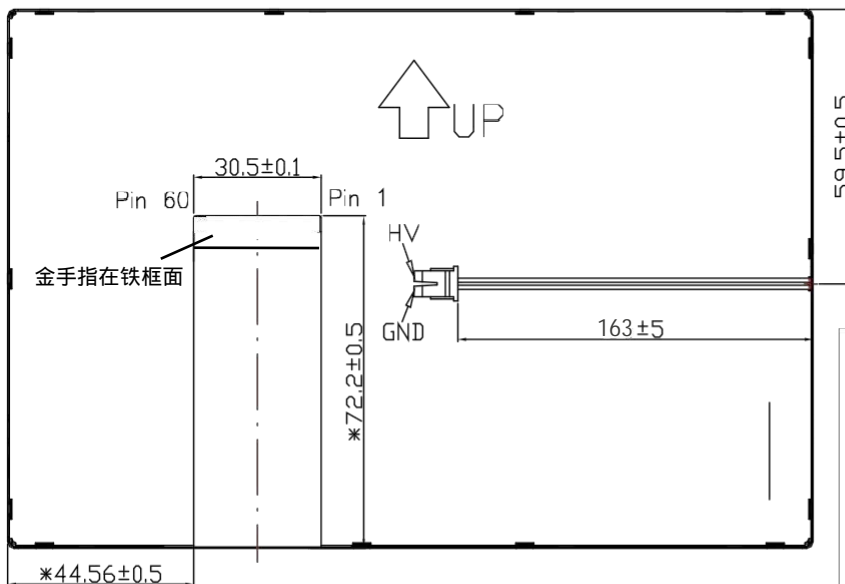
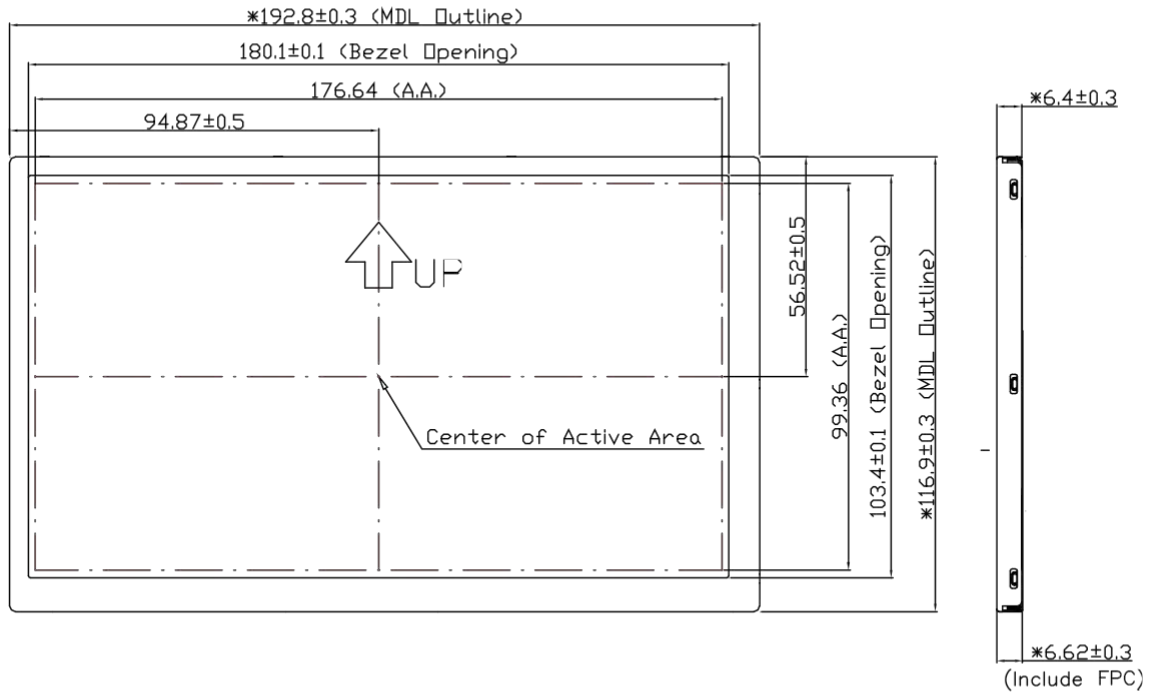
Note: There is no display function NG issue occurred, all the cosmetic specification is judged before the reliability stress.



8.0 OUTLINE DIMENSION

8.1 Outline Dimension

Unit : mm



Note : General Tolerance : +/- 0.3mm